

Stationary Phase Selection for Achiral Separation of Disubstituted Piracetam Diastereomeric Mixtures

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High performance liquid chromatography was used for the achiral separation of four disubstituted Piracetam diastereomeric mixtures. The suitability of normal and reversed phase conditions was also investigated. The influence of the stationary phase nature on the separation of diastereomeric mixtures was tested. It was established that the nature of alkyl substitution and the distance between the chiral centres in Phenylpiracetam derivatives have a major influence on separation conditions. Only on porous graphitic carbon sorbent Hypercarb was successful in separating all the studied diastereomeric mixtures.

Introduction

It is well known that, for several decades, the unsubstituted 2-(2-oxopyrrolidin-1-yl)-acetamide one)-1 (Piracetam) has been the base for structural analogues substituted with heterocyclic and acetamide moieties. This has permitted the creation of several drugs (Baclofen, Pramiractem, Oziracetam, Phenylpiracetam, etc.) that have been highly effective in the treatment of central nervous system disorders [1-2]. From the chemical point of view mono substitution of Piracetam leads to its conversion into a racemic mixture of two stereoisomers or a single isomer in the case of asymmetric synthesis. Similarly, disubstituted Piracetams are associated with the formation of racemic mixture consisting of four stereoisomers or two diastereoisomeric pairs. Chemical and biological studies in the area of medicinal chemistry are directly linked with the stereochemical separation of racemic molecules and the isolation of most effective isomers [2].

Similar recent studies in our institute have resulted in the synthesis of different alkyl substituted Phenylpiracetams (Figure 1A). The presence of two chiral centres in the molecule of compounds **I – IV** required the development of a method for the analysis of their stereoisomeric structure. In a previous investigation four stereoisomers of a 4,5-disubstituted piracetam analogue - 2-(5-methyl-4-phenyl-2-oxopyrrolidin-1-yl)-acetamide or compound **I** (Figure 1B) were separated under chiral LC conditions [3]. Therefore, it is possible for the diastereomeric mixtures of compounds **I – IV** to effectively monitor the

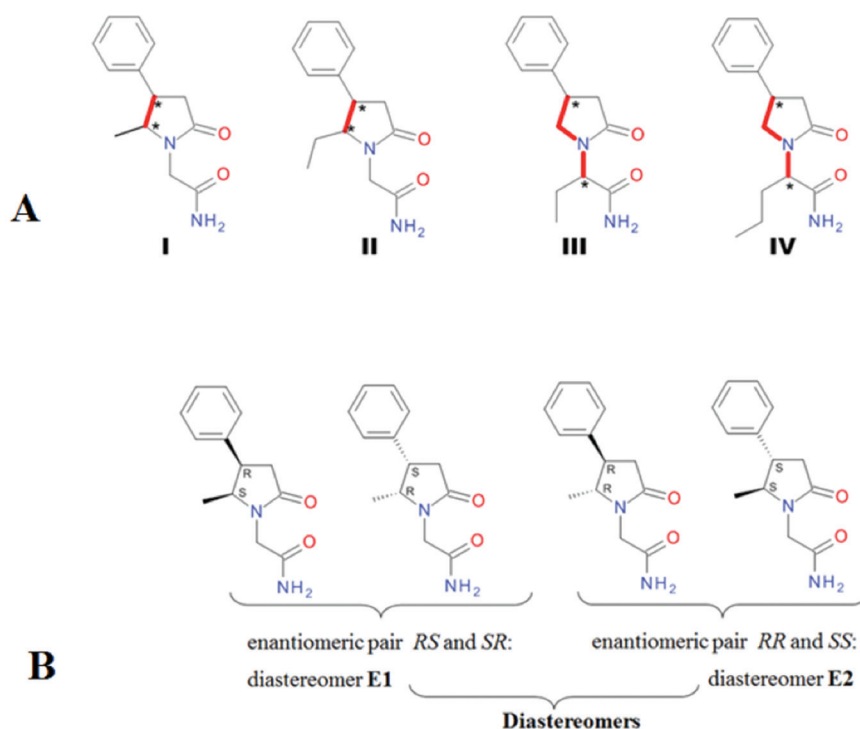


Figure 1. Structure of racemic alkyl substituted Phenylpiracetams **I – IV** (A) and compound **I** four stereoisomers (B).

chemical manipulations by qualitative and quantitative analytical control by employing achiral liquid chromatography (LC).

Taking into consideration that a diastereomeric pair consists of two stereoisomers which are not mirror images of one another and therefore have different physical properties, there is the possibility to performing the LC separation under achiral conditions without the use of chiral columns. It is a rather difficult problem because the compounds forming diastereomeric pairs are characterised with minute differences

in their physical properties and it is therefore difficult to predict their adsorption behaviour. Even with the popularity of LC as an analytical tool and the large amount of information that has been accumulated about the achiral separation of diastereomers [4-12], understanding the nature of the separation is very challenging. Very few reviews dedicated to the usage of achiral LC for the separation of diastereomeric pairs have been published resulting in separations that are developed based on a trial-and-error approach.

Table 1: The List of used columns

#	Trade name	Dimension, length x I.D., mm	Sorbent
NP mode			
1	Zorbax SIL	150 x 4.6	type A silica
2	Ultrasphere Silica	250 x 4.6	type B silica
3	Luna Silica	150 x 4.6	type B silica
4	Zorbax Rx SI	150 x 4.6	type B silica
5	Silica C	150 x 4.6	type C silica or silica-hydrate, 4µm
6	Luna CN	150 x 4.6	type B silica with cyanopropyl
7	Luna NH2	150 x 4.6	type B silica with aminopropyl
8	LiChrospher diol	250 x 4.0	type A silica with vicinal hydroxyl function on C-chain
RP mode			
9	Apollo C18	150 x 4.6	type B silica with C18
10	Alltima C18	150 x 4.6	type B silica with polymerically bonded C18
11	Zorbax SB C18	150 x 4.6	type B silica with C18; sterically protected
12	Gemini C18	150 x 4.6	TWIN technology silica-organic hybrid with C18
13	Gemini NX C18	150 x 4.6	TWIN NX technology silica-organic hybrid with C18
14	Kinetex C18	150 x 4.6	type B silica with C18; core-shell; 2.6µm
15	Bidentate C18	150 x 4.6	type C silica with C18
16	Acclaim C30	250 x 4.6	type B silica with C30
17	Ascentis RP Amide	150 x 4.6	C18 with embedded amide group
18	Zorbax Bonus RP	150 x 4.6	C14 with embedded amide group
19	Ultra IBD	150 x 4.6	polar embedded alkyl
20	ACE Phenyl	150 x 4.6	Phenyl
21	Fluophase	150 x 4.6	Perfluorohexyl
22	Allure PFPP	150 x 4.6	Pentafluorophenylpropyl
23	Hypercarb	100 x 2.1	Porous Graphitic Carbon (PGC)

The primary goal of the current investigation was to find suitable achiral LC conditions for the separation of compound I, comprising of two diastereomers **E1** and **E2** (Figure 1B), providing base line separation (resolution value > 1.5 [13]).

The study consisted of:

- the suitability of normal (NP) and reversed phase (RP) LC modes;
- the influence of the stationary phase nature on the separation of diastereomeric mixtures;
- the use of previously developed separation conditions for other structural types of alkyl substituted Phenylpiracetams **II – IV**.

2. Experimental

2.1. Reagents and chemicals

The corresponding individual diastereomers for compounds **I – IV** (**E1** and **E2**) were synthesised at the Latvian Institute of Organic Synthesis (Riga, Latvia). HPLC-grade acetonitrile (ACN) was obtained from Merck (Darmstadt, Germany), HPLC-grade methanol (MeOH) and LC grade n-hexane (Hex) was purchased from Sigma-Aldrich (Taufkirchen, Germany). Anhydrous ethanol (EtOH) was obtained from Jaunpagasts

Plus (Jaunpagasts, Latvia) and 2-propanol (*i*-PrOH) from Latvijas Kimija (Riga, Latvia). Phosphoric acid (PA), HPLC-grade methyl tert-butyl ether (MTBE), tetrahydrofuran (THF) and void time markers uracil and 1, 3, 5-tri-*tert*-butylbenzene was purchased from Acros Organics (Geel, Belgium). HPLC-grade 1,4-dioxane (Diox) and 1-propanol (*n*-PrOH) was obtained from Fisher Chemicals (Loughborough, UK). Deionised water ($R \geq 18M \Omega/cm$, $TOC \leq 3ppb$) was produced by Milli-Q system (Millipore, Darmstadt, Germany).

2.2. Chromatographic conditions

Chromatographic analyses were carried out using Waters Alliance (Waters Corporation, Milford, MA, USA) LC systems fitted with a quaternary pump, a degasser, an autosampler, a column thermostat and a Waters 2489 dual λ absorbance. Analyses were controlled by Waters Empower 2 software.

The separations were performed on the columns given in Table 1. All columns were packed with 5 µm particles unless stated otherwise. The column void volume was determined using 1,3,5-tri-*tert*-butylbenzene (NP) and uracil (RP). Hexane or methyl *tert*-butyl ether with ethanol, 1-propanol, 2-propanol, tetrahydrofuran or 1,4-dioxane

mixtures were used under NP conditions. Different acetonitrile, methanol, ethanol, 2-propanol or tetrahydrofuran mixtures with water or 0.1% phosphoric acid were used as mobile phases under RP conditions. The proportion of each mobile phase component was always measured by volume. Equilibration time is defined as 30 column volumes.

The chromatographic runs were performed at flow rate 1.0 mL/min, and a column temperature of 25°C (NP) and 40°C (RP) if not mentioned otherwise. Detection was accomplished via measurement of the UV absorption at 210 nm. The injection volume was 10 µL. All analytes were dissolved in the mobile phase before injection. The analyte sample concentration was 0.1 mg/mL for **E1** diastereomer and 0.05 mg/mL for **E2** diastereomer to established elution order.

3. Results and discussion

3.1. Effect of temperature

According to the data in Figure 2 column temperature affects the separation of stereoisomers **E1** and **E2** (Figure 1B) represented by diastereoisomeric compound I.

The effect of increasing the temperature from 25°C to 60°C (Figure 2) on the separation performance using NP (column Ultrasphere Silica, mobile phase EtOH/Hex 15:85, v/v, %) and RP (column Apollo C18, mobile phase ACN/H₂O 20:80, v/v, %). In both modes, the increase of temperature led to the reduction of retention time for stereoisomers **E1** and **E2**. It was also noted that a decrease in separation occurred due to the increase of temperature (the value of α varied from 1.11 to 1.08) only under NP mode (Figure 2A). In the case of RP (Figure 2B) the increase of temperature resulted in the slight improvement of the separation factor from 1.05 to 1.06. Therefore, in further experiments the following column temperature conditions were chosen: 25°C and 40°C for NP and RP separation modes.

3.2. Effect of mobile phase

It is well known that changes in the mobile phase (MP) composition can alter the separation on a specific column. The influence of the concentration and nature of mobile phase modifiers on retention, separation factor and resolution of **E1** and **E2** is given in Table 2. The best separation of diastereomers was achieved using NP conditions. In all experiments **E1**

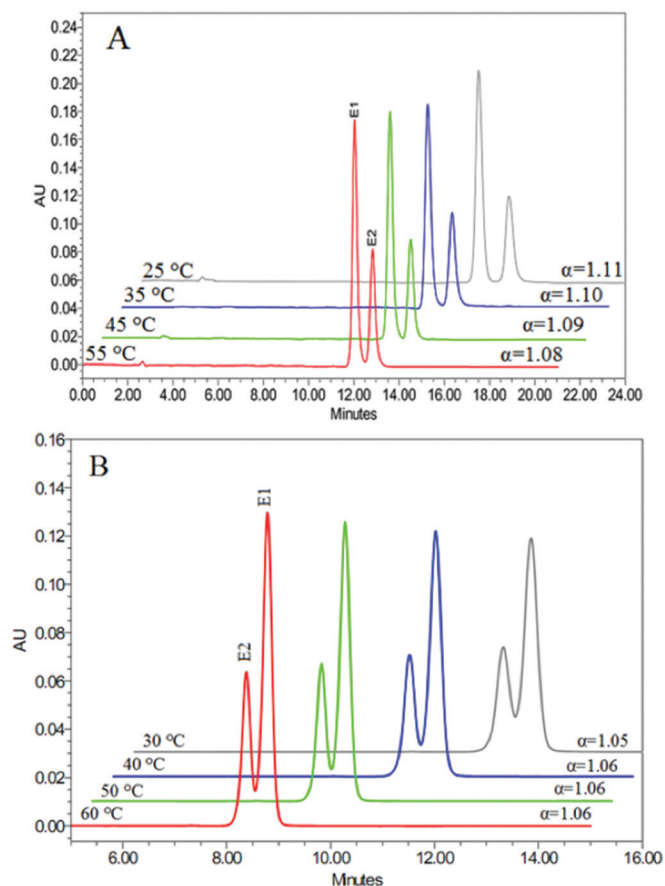


Figure 2. Effect of temperature on separation factor of compound I diastereomers E1 and E2. Normal phase mode: column Ultrasphere Silica, mobile phase ethanol/n-hexane (15:85) (A). Reversed phase mode: column Apollo C18, mobile phase acetonitrile/H₂O (20:80) (B).

diastereomer eluted first under NP mode. A reversed elution order, with **E2** diastereomer eluting first, was observed under the RP conditions.

A decrease of ethanol concentration from 35% to 15% (NP mode; column Luna Silica; mobile phase EtOH/Hex; values of k_{E1} range from 1.62 to 5.62) resulted in the negligible increase of α value. Table 2 shows that a R_s value > 1.5 was achieved under NP mode when the separation factor value > 1.12 .

A decrease of the acetonitrile concentration from 35% to 15% (RP mode; column Apollo C18; mobile phase ACN/H₂O; values of k_{E2} range from 1.16 to 12.57) also improved the separation factor and resolution. Unfortunately, under RP conditions the best α value was only 1.07 ($R_s = 1.47$).

It can be seen from Table 2 that the nature of the MP influences the separation. Replacing EtOH/Hex with EtOH/MTBE as a MP did not give any improvements in separation quality. Moreover, there was observed a decrease in resolution ($R_s = 1.25$). The replacement of EtOH with *i*-PrOH for mobile phases containing MTBE resulted in an improved separation ($\alpha = 1.17$), but negatively affected resolution ($R_s = 1.06$). The usage of *i*-PrOH

or *n*-PrOH as *n*-hexane modifier slightly improved resolution (R_s values 1.53 and 1.73 respectively). There was observed negative effect of THF or 1,4-dioxane on the separation of diastereomers **E1** and **E2**. The best resolution was achieved with mobile phase EtOH/Hex ($R_s = 2.20$).

Under RP mode both acetonitrile and methanol were suitable for separation of diastereomers with $\alpha \sim 1.06$ and $R_s \sim 1.2$ (Table 2). The use of 0.1% phosphoric acid instead of pure water did not influence the separation and only slightly improved resolution ($R_s \sim 1.3$). The effect of THF or EtOH and especially *n*-PrOH or *i*-PrOH as MP modifiers was negative.

3.3. Effect of stationary phase

Separation factors and resolution values for compound I diastereomers (**E1** and **E2**) using different columns (see Table 1) under NP (EtOH/Hex) and RP (ACN/H₂O) modes (mobile phases selected so that $5 < k_{\text{first eluted diastereomer}} < 6$) are represented in Figure 3. Five different silica columns (Table 1, columns #1 - #5) were selected for this investigation. It can be seen that the silica type (A, B or C [14,15]) had little effect on the separation factor. The use of a LiChrospher Diol column did not demonstrate any improvement ($\alpha = 1.09$). Baseline separation was not achieved using cyano and amino columns.

C₁₈ stationary phases are the most widely used reversed phase in LC for different diastereomeric mixtures due to their high effectiveness [4, 9-11]. Figure 3 shows the results of seven C₁₈ sorbents based on different types of silica (Table 1, columns #9 - #15) none of which provided successful results in compound I diastereomers **E1** and **E2** separation ($\alpha = 1.05 - 1.07$). Interestingly, in the case of stationary phases with a polar embedded group (PEG) introduced in alkyl

ligand (Ascentis RP Amide, Zorbax Bonus RP and Ultra IBD), the selectivity factor decreased ($\alpha = 1.04 - 1.05$), and a similar poor separation was observed when using aromatic (ACE Phenyl) and fluorinated (Fluophase) sorbents. The Allure PFPP (pentafluorophenylpropyl type sorbent) column gave a separation factor value of 1.08 ($R_s = 1.85$), and using a 250 mm long column Acclaim C30 (C₃₀ type sorbent) a $R_s > 2$ was achieved. Among the C₁₈ sorbents $R_s > 2$ is only observed on Kinetex C18 column (2.6 μm ; core-shell type sorbent).

Porous Graphitic Carbon (PGC) sorbents show unique retention behaviour, which differs from that of silica-based stationary phases, and principally are used for the separation of compounds with similar structure, including positional isomers and stereoisomers due to their different interaction with the PGC planar structure [16-18]. Using a Hypercarb column filled with PGC sorbent, the best separation of diastereomers **E1** and **E2** ($\alpha = 1.20$; $R_s = 3.33$) was achieved.

3.4. Effect of chiral centre position and/or alkyl chain length at chiral centre

Compounds **I - IV** differ from each other by the chiral centre position and/or alkyl chain length at the chiral centre (Figure 1A). Diastereomeric compounds **I** and **II** were represented by 5-alkyl (Me or Et) substituted in heterocycle 2-(4-phenyl-2-oxopyrrolidin-1-yl)-acetamides, but **III** and **IV** - by Phenylpiracetams substituted in the acetamide moiety by Et or *n*-Pr groups.

Under NP mode better separation of compound I diastereomeric mixture was achieved on a Silica C column ($\alpha = 1.12$) with mobile phase EtOH/Hex. The same chromatographic conditions were chosen for the LC analysis of compounds **II - IV**. Table 3 shows that increasing the distance between the chiral centres (**II** vs. **III**) only slightly improved their resolution. The difference in the size of alkyl substituents in the same chiral centre (**I** vs. **II**; **III** vs. **IV**) was important only in the case of their introduction into acetamide moiety. Respectively *n*-Pr substituent improved separation characteristics of compound **IV** ($\alpha = 1.38$; $R_s = 7.47$).

A classical C18 sorbent (Apollo C18), a sorbent with pentafluorophenylpropyl ligands (Allure PFPP) and PGC (Hypercarb) were all used in RP mode with an ACN/H₂O mobile phase. The first two columns show similar chromatographic behaviour. The increase of distance between the

Table 2: The influence of parameters of the mobile phase on retention factors (k), separation factor (α) and resolution (R_s) obtained during analysis of compound I diastereomers E1 and E2.

Mobile phase		Chromatographic parameters			
Solvents	%, v/v	k_{E1}	k_{E2}	α^*	R_s
NP mode (column Luna Silica)					
EtOH/Hex	35/65	1.62	1.80	1.11	1.25
	30/70	2.04	2.26	1.11	1.43
	25/75	2.66	2.97	1.12	1.64
	20/80	3.70	4.14	1.12	1.95
	15/85	5.62	6.35	1.13	2.20
EtOH/MTBE	5/95	5.10	5.76	1.13	1.25
<i>i</i> -PrOH/MTBE	10/90	5.45	6.40	1.17	1.06
<i>i</i> -PrOH/Hex	30/70	5.81	6.87	1.18	1.53
<i>n</i> -PrOH/Hex	30/70	4.89	5.69	1.16	1.73
THF/Hex	45/55	17.61	19.30	1.10	<0.5
Diox/Hex	45/55	8.32	9.08	1.09	<0.5
RP mode (column Apollo C18)					
ACN/H ₂ O	35/65	1.16	1.16	1.00	-
	30/70	1.84	1.78	1.04	<0.5
	25/75	3.20	3.05	1.05	<0.5
	20/80	6.19	5.85	1.06	1.23
	15/85	13.40	12.57	1.07	1.47
MeOH/H ₂ O	35/65	5.54	5.22	1.06	1.16
ACN/0.1%PA	20/80	6.15	5.82	1.06	1.33
MeOH/0.1%PA	35/65	5.56	5.22	1.06	1.30
<i>n</i> -PrOH/0.1%PA	15/85	3.06	3.06	1.00	-
<i>i</i> -PrOH/0.1%PA	15/85	4.62	4.62	1.00	-
THF/0.1%PA	10/90	5.85	5.68	1.03	<0.5
EtOH/0.1%PA	20/80	6.76	6.46	1.05	<0.5

in the decrease in separation effectiveness. An increase in resolution caused by the replacement of the Me group with an Et group in pyrrolidin-2-one heterocycle was only observed in the case of Hypercarb column. Moreover, all diastereomeric mixtures under study were only separated with high resolution ($R_s > 3$) using the PGC sorbent.

4. Conclusions

A resolution > 2 for the list of diastereomeric mixtures under normal phase mode was achieved using bare silica and EtOH/Hex as the mobile phase. Under reversed phase mode better separations were observed using the Allure PFPP column with ACN/H₂O mobile phase. However, using the same stationary phase a baseline separation was not achieved in the case of 5-ethyl substituted Phenylpiracetam (compound II). The PGC column, Hypercarb, separated all of the explored diastereomeric mixtures and it was found that the nature of alkyl substituents and their position in Phenylpiracetam molecule play a major role in the resolution of appropriate diastereoisomers.

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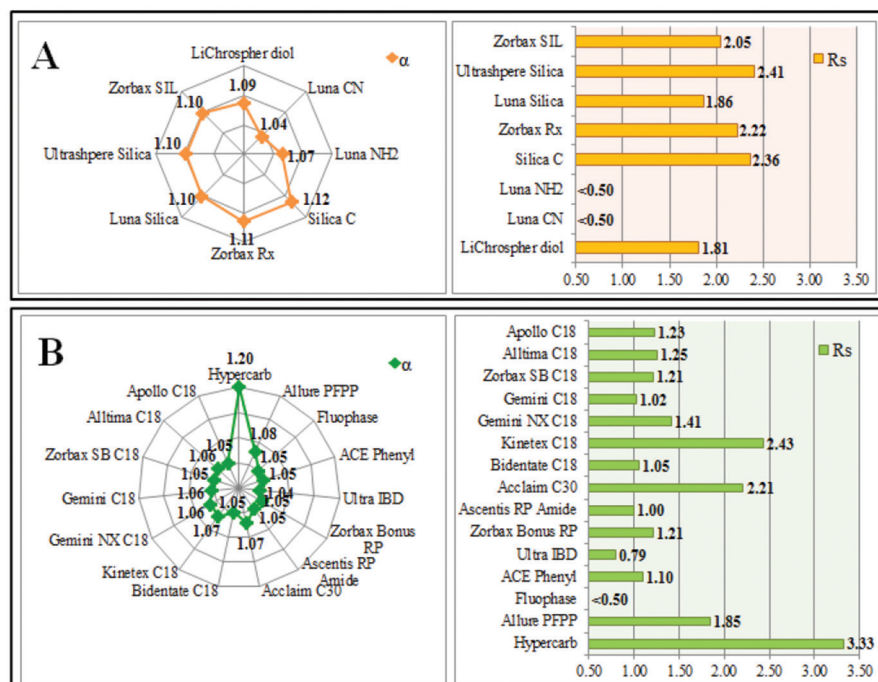


Figure 3. Separation factors (α) and resolutions (R_s) of compound I diastereomers E1 and E2 on different columns (Table 1) under normal (EtOH/Hex) and reversed (ACN/H₂O) phase modes (mobile phase selected so that $5 < k_{\text{first eluted diastereomer}} < 6$).

chiral centres (II vs. III) improved resolution. However, the replacement of Me group

by Et in heterocycle (I vs. II) or Et group by *n*-Pr in acetamide moiety (III vs. IV) resulted

Table 3: Separation of alkyl substituted Phenylpiracetams I-IV

Compound	Silica C*				Apollo C18**				Allure PFPP**				Hypercarb**			
	EtOH, v/v, %	k_{E1}	α	R_s	ACN, v/v, %	k_{E2}	α	R_s	ACN, v/v, %	k_{E2}	α	R_s	ACN, v/v, %	k_{E2}	α	R_s
I	15	5.40	1.12	2.30	20	5.85	1.05	1.23	20	5.88	1.08	1.85	20	5.82	1.20	3.33
II	13	5.31	1.12	2.31	25	5.32	1.00	-	24	5.41	1.05	1.09	23	5.00	1.49	7.57
III	8	5.58	1.15	3.19	25	5.17	1.22	4.15	24	5.70	1.12	2.75	30	5.21	1.69	9.45
IV	6	5.25	1.38	7.47	30	5.45	1.10	2.15	29	5.55	1.06	1.36	36	5.48	1.48	7.17

* Mobile phase EtOH/Hex

**Mobile phase ACN/H₂O

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